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D3849-047
Job Sheet 187682



Part No: D3849-047

Job Qty: 4 pcs

Part Name: Fwd Heavy-Duty Wearplate, Float Skid Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/16/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV F IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG REV.D DD
VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	4 pcs	1/16/19		0.00	9.76	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
120	QC 9	4 pcs	1/16/19		0.00	0.00	Large Fab - 9		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
130	QC 5	4 pcs	1/16/19		0.00	0.00	QC 9 - 9		
							QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		

140	Small Fab - 2 - B4B	4 pcs	1/16/19	0.00 0.98	QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	EL
					QC 5 - 30	
					Small Fab - 1 - B4B	R.D. 17-3-6
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
150	QC 5	4 pcs	1/16/19	0.00 0.00	Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS
					QC 5 - 9	40
					QC 5 - 50	9-89
160	Packaging 3-1 - Stock - B4B	4 pcs	1/16/19	0.00 0.00	QC 5 - 30	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	FP-002
					Packaging 3 - 16 - B4B	14-3-7
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

MAR 07 2019

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	4 pcs	1/16/19	0.00 0.00	QC 21 - SA - 21	DAG 21
				QC 21 - SA - 70	MAR 07 2019

Part Op **110** - (Weld per dwg A/R S.S. rod Batch: 4138901) 1- Weld D3901-041 bar to wearplate as per dwg D3849
 Descriptions: **120** - (QC9- Inspect visual per QSI004- Fusion Welds)
130 - (QC5- Inspect part completeness to step on W/O)
140 - (Small Fab) 1- Apply a layer of TEXTURE COATING as per dwg
150 - (QC5- Inspect part completeness to step on W/O)
160 - (Identify as per dwg & Stock Location: _____) LOCATION : FG002
170 - (QC21- Final Inspection - Work Order Release)

5147896

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3849-7	Plate	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	5140885
D3901-041	Wearbar Weldment	4 pcs (1 ea)	110-Large Fab - Welded Assy-1	5080095

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3849-7	4	11	0
	D3901-041	4	16	0

Part Specifications	
Specifications could not be found.	

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Container No: S158843



Part: D3849-047

Job No: 187682

Serial No/Batch: S158843

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/04/19